

## 2Qt Accusump Mounts Subaru BRZ / Toyota GR86 2022+

---



### Included Parts:

- 1x Left Side Accusump mounts with clamps
- 1x Right Side Accusump mounts with clamps

### Optional Parts:

- 10AN hose
- ½" NPT to -10AN adapter fitting
- M18 to -10AN adapter Fitting
- ½" Ball valve
- ½" NPT nipple

### Accusump Mounting Instructions:

1. For the left side mount, open up the two smaller clamps and secure the clamp onto the left side diagonal strut brace. To prevent damage to the strut brace, we recommend using some masking tape prior to installation. Refer to the sticker on the mount for the orientation. Do not fully tighten.
2. For the right side mount, open up the two smaller clamps and secure the clamp onto the right side diagonal strut brace. To prevent damage to the strut brace, we recommend using some masking tape prior to installation. Refer to the sticker on the mount for the orientation. Do not fully tighten.
3. Slide Accusump into the larger clamps of the two mounts.
4. Align the Accusump such that the mounts are flush with the ends of the Accusump
5. Tighten all 6 clamps once the Accusump is in the desired position.
6. Check for sufficient clearances around the Accusump, adjust mounting location if necessary.

### Accusump Plumbing Instructions:

1. Remove intake elbow
2. Remove M18 oil galley plug located under the intake elbow
3. Install the M18 to -10AN fitting in the oil galley port using the provided crush washer
4. Remove pressure relief valve from Accusump
5. Install fittings with teflon tape onto the Accusump in the following order  
Accusump - ½" Nipple - Ball Valve - ½" NPT to -10AN fitting
6. Reinstall pressure relief valve onto Accusump with teflon tape
7. Connect hose to the two AN fittings, use the 45° end on the Accusump side.
8. Secure hose to air conditioning line with cable ties
9. Reinstall intake elbow